

# Axial Lead & Cartridge Fuses

5x20 mm > Time-Lag > 215 Series

## 215 Series, 5x20 mm, Time-Lag Fuse



### Agency Approvals

Agency	Agency File Number	Ampere Range
	Cartridge: NBK080205-E10480A NBK250702-E10480E NBK100408-JP1021A	1A – 5A 6.3A – 15A 16A – 20A
	Leaded: NBK080205-E10480B NBK250702-E10480F NBK100408-JP1021B	1A – 5A 6.3A – 15A 16A – 20A
	2005010207145714	1A – 6.3A
	CQC07012021808	8A – 10A
	SU05001-2011B	1A – 2.5A
	SU05001-10001	3.15A – 6.3A
	SU05001-10002	8A
	SU05001-2012B	4A – 10A
	E10480	0.125A - 20A
	29862	0.5A – 12A
	1517218	0.125A-12A
		15A*, 16A*, 20A*
	40013521	0.2A – 8A *10A
	40016610	*12A
	KM41462	0.200A – 10A
	J50258578	16A/20A
	N/A	0.125A – 20A

\* Approved for cartridge versions only

### Description

5x20mm Time-Lag surge withstand ceramic body cartridge fuse designed to IEC specification

### Features

- Designed to International (IEC) Standards for use globally
- High breaking capacity
- Meets the IEC 60127-2, Sheet 5 specification for Time-Lag fuses
- RoHS compliant and lead-free

### Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

### Additional Information



Datasheet



Resources



Samples

### Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	Opening Time
150%	0.125A – 0.800A	60 minutes, Minimum
	1A – 3.15A	60 minutes, Minimum
	4A – 6.3A	60 minutes, Minimum
	8A – 20A	30 minutes, Minimum
210%	0.125A – 0.800A	30 minutes, Maximum
	1A – 3.15A	30 minutes, Maximum
	4A – 6.3A	30 minutes, Maximum
	8A – 20A	30 minutes, Maximum
275%	0.125A – 0.800A	.25 sec. Min.; 80 secs. Max.
	1A – 3.15A	.75 sec. Min.; 80 secs. Max.
	4A – 6.3A	.75 sec. Min.; 80 secs. Max.
	8A – 20A	.75 sec. Min.; 80 secs. Max.
400%	0.125A – 0.800A	.05 sec., Min.; 5 secs. Max.
	1A – 3.15A	.095 sec., Min.; 5 secs. Max.
	4A – 6.3A	.150 sec., Min.; 5 secs. Max.
	8A – 20A	.150 sec., Min.; 5 secs. Max.
1000%	0.125A – 0.800A	.005 sec., Min.; .150 sec. Max.
	1A – 3.15A	.010 sec., Min.; .150 sec. Max.
	4A – 6.3A	.010 sec., Min.; .150 sec. Max.
	8A – 20A	.010 sec., Min.; .150 sec. Max.

### Electrical Characteristic Specifications by Item

Amp Code	Amp Rating	Voltage Rating (V)	Interrupting Rating	Nominal Cold Resistance (Ohms)	Nominal Melting I <sup>2</sup> t (A <sup>2</sup> sec)	Maximum Voltage Drop at Rated Current (mV)	Maximum Power Dissipation at 1.5I <sub>n</sub> (W)	Agency Approvals														
								UL	CSA	UL	UL	UL	UL	UL	UL	UL	UL	UL	UL			
.125	0.125	250	1500 A @ 250 VAC	11.4455	0.0330	2600	1.6					x		x							x	
.160	0.16	250		7.1000	0.0465	2400	1.6					x		x								x
.200	0.2	250		1.8400	0.340	2100	1.6	x				x		x	x							x
.250	0.25	250		1.2400	0.545	1500	1.6	x				x		x	x							x
.315	0.315	250		0.8800	0.975	1100	1.6	x				x		x	x							x
.400	0.4	250		0.5825	1.325	1000	1.6	x				x		x	x							x
.500	0.5	250		1.1675	0.420	850	1.6	x				x	x	x	x							x
.630	0.63	250		0.7200	0.635	650	1.6	x				x	x	x	x							x
.800	0.8	250		0.4675	0.975	500	1.6	x				x	x	x	x							x
001.	1	250		0.1515	1.520	350	2.5	x	x	x	x	x	x	x	x							x
1.25	1.25	250		0.1074	3.200	300	2.5	x	x	x	x	x	x	x	x							x
01.6	1.6	250		0.0707	6.830	200	2.5	x	x	x	x	x	x	x	x							x
002.	2	250		0.0566	11.680	190	2.5	x	x	x	x	x	x	x	x							x
02.5	2.5	250		0.0386	22.290	180	2.5	x	x	x	x	x	x	x	x							x
3.15	3.15	250		0.0283	43.255	140	4	x	x	x	x	x	x	x	x							x
004.	4	250		0.0185	46.960	100	4	x	x	x	x	x	x	x	x							x
005.	5	250		0.0153	66.095	100	4	x	x	x	x	x	x	x	x							x
06.3	6.3	250		0.0108	128.750	100	4	x	x	x	x	x	x	x	x							x
008.	8	250		0.0092	209.880	100	4	x	x		x	x	x	x	x					x		x
010.	10	250		0.0066	333.565	100	4	x	x		x	x	x	x	x*					x		x
012.	12	250	0.0061	515.500	100	4		x			x	x	x		x*						x	
015.	15	250	0.0033	1237.0	N/A**	N/A**		x			x		x*								x	
016.	16	250	0.0031	1408.0	N/A**	N/A**		x			x		x*							x	x	
020.	20	250	0.0023	2600.0	N/A**	N/A**		x			x		x*							x	x	

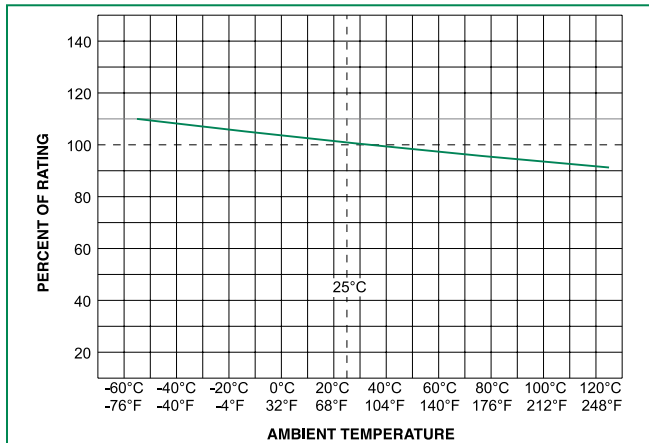
X\* Approval for cartridge versions only

N/A\*\* - Please contact Littelfuse for details on these parameters

1A to 2A have an IR : 100A@500VAC, 4A to 6-3A have the IR : 100A@305 VAC and 1000A@72VDC

I<sup>2</sup>t test at 10x rated current.

### Temperature Re-rating Curve

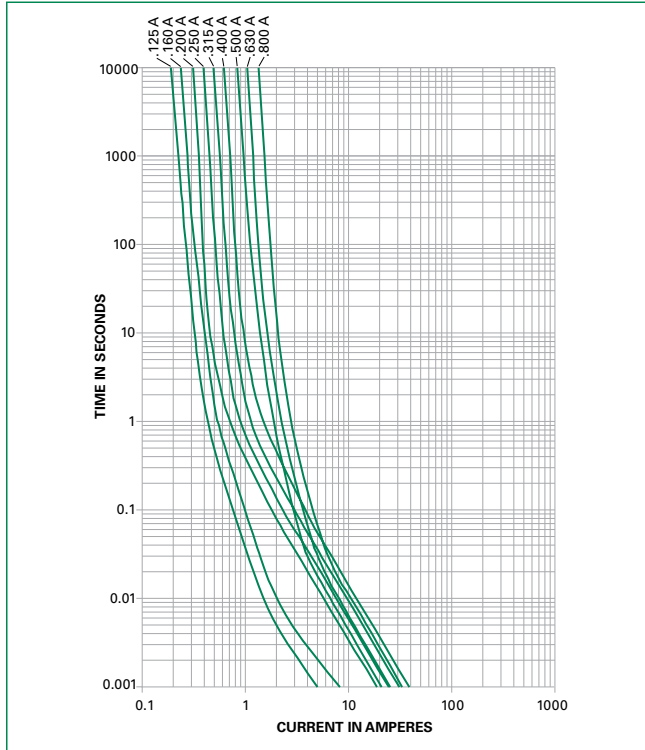


### Product Characteristics

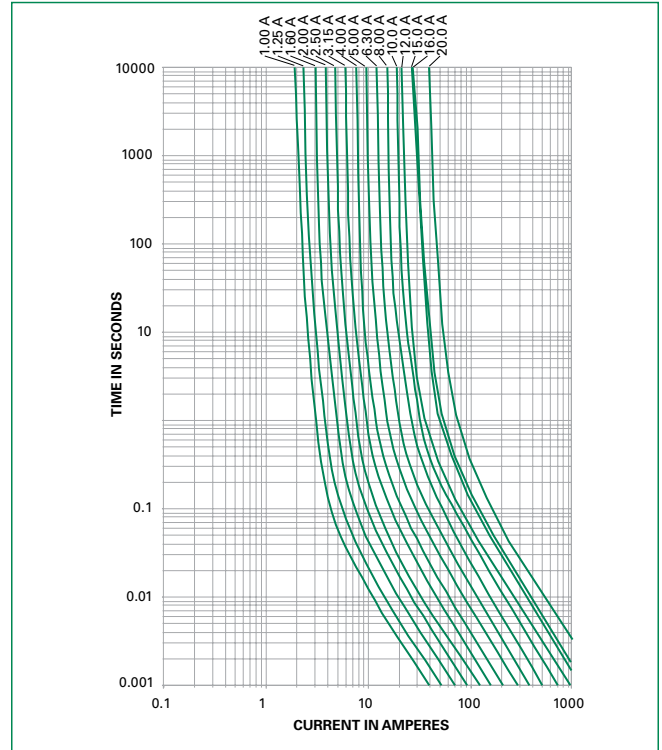
<b>Materials</b>	<b>Body:</b> Ceramic <b>Cap:</b> Nickel-plated Brass <b>Leads:</b> Tin-plated Copper
<b>Terminal Strength</b>	MIL-STD-202, Method 211, Test Condition A
<b>Solderability</b>	MIL-STD-202 Method 208
<b>Product Marking</b>	<b>Cap 1:</b> Brand logo, current and voltage ratings <b>Cap 2:</b> Agency approval markings
<b>Operating Temperature</b>	-55°C to +125°C
<b>Thermal Shock</b>	MIL-STD-202, Method 107, Test Condition B (5 cycles, -65°C to +125°C)
<b>Vibration</b>	MIL-STD-202, Method 201
<b>Humidity</b>	MIL-STD-202, Method 103, Test Condition A (High RH (95%) and elevated temp (40°C) for 240 hours)
<b>Salt Spray</b>	MIL-STD-202, Method 101, Test Condition B

### Average Time Current Curves

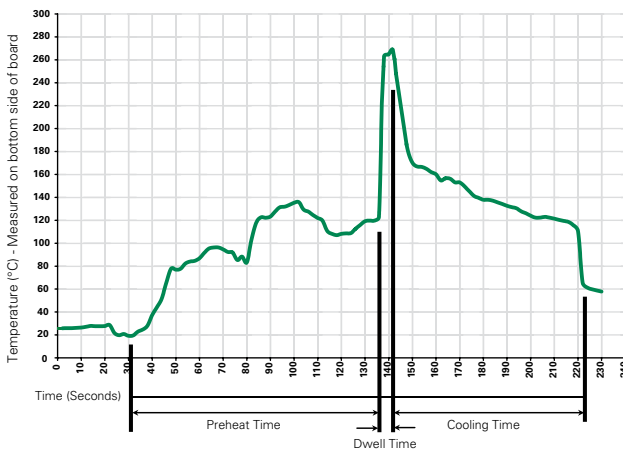
T-C Curves for 125mA to 800mA only



T-C Curves for 1A to 20A only



### Soldering Parameters - Wave Soldering



#### Recommended Process Parameters:

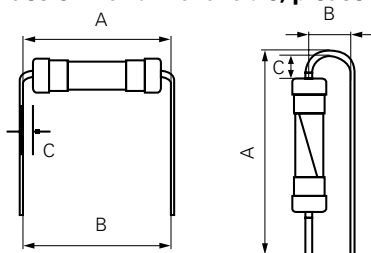
Wave Parameter	Lead-Free Recommendation
<b>Preheat:</b> (Depends on Flux Activation Temperature) (Typical Industry Recommendation)	
Temperature Minimum:	100° C
Temperature Maximum:	150° C
Preheat Time:	60-180 seconds
<b>Solder Pot Temperature:</b>	260° C Maximum
<b>Solder Dwell Time:</b>	2-5 seconds

#### Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350° C +/- 5° C  
 Heating Time: 5 seconds max.

**Note: These devices are not recommended for IR or Convection Reflow process.**

Different values of A and B available, please contact the Littelfuse sales representative in your region:



For the pigtailed fuse, please follow the recommendations below for axial lead forming and mounting into PCB:

#### Lead forming:

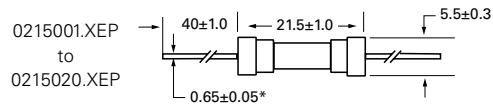
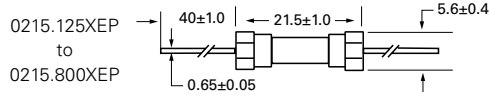
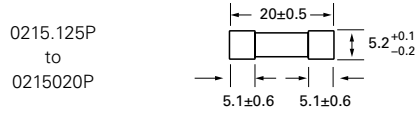
The distance C between cap flat surface and axial lead shall be greater than 1.0 mm.

#### PCB mounting:

The distance between PCB and fuse cap is recommended to be a minimum of 1.5 mm.

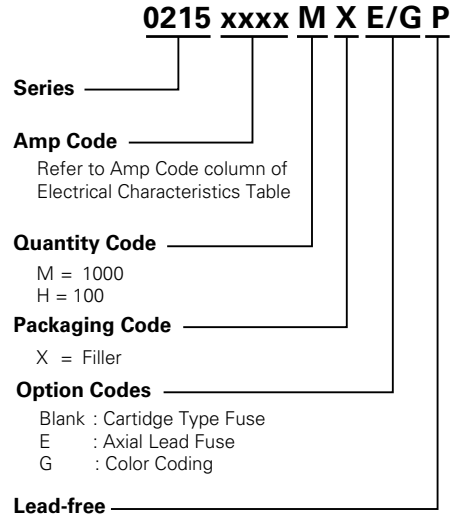
### Dimensions

All dimensions in mm



Notes:  
\* Ratings above 6.3 A have 0.8 ± 0.05 diameter lead;  
\* Ratings above 12 A have 1.2 ± 0.05 diameter lead.

### Part Numbering System



### Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
<b>215 Series</b>				
Bulk	N/A	1000	MX	N/A
Bulk	N/A	1000	MXE	N/A
Reel and Tape	N/A	1000	MRET1	T1=53mm (2.087")
Bulk and Color Coding	N/A	1000	MXG	N/A
Bulk	N/A	1000	MXB	N/A
Bulk	N/A	100	HX	N/A