









## 215SP Series, 5x20 mm, Time-Lag Fuse



### Agency Approvals

AGENCY	AGENCY FILE NUMBER	AMPERE RANGE
	NBK080205-E10480B NBK250702-E10480F	1A – 5A 6.3A – 10A
	CQC10012041490	1A – 6.3A
	SU05001-2011B SU05001-10001 SU05001-10002 SU05001-2012B	1A – 2.5A 3.15A – 6.3A 8A 10A
	E10480	1A – 10A
	29862	1A – 10A
	40013521	1A – 8A
	J50248091	10A
	N/A	1A – 10A

### Description

The 215SP Series is a 5x20m Time-lag, surge withstanding ceramic body, axial-leaded cartridge fuse designed to IEC specifications.

### Features

- Designed to International (IEC) Standards for use globally
- High breaking capacity
- RoHS compliant and lead-free
- Meets the IEC 60127-2, Sheet 5 specification for Time-Lag Fuses









### Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

### Electrical Characteristics for Series

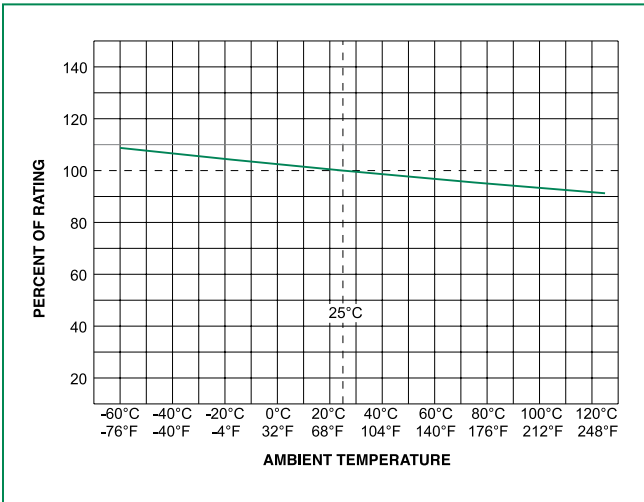
% of Ampere Rating	Ampere Rating	Opening Time
210%	1A - 3.15A	30 minutes, Maximum
	4A - 6.3A	30 minutes, Maximum
	8A - 10A	30 minutes, Maximum
275%	1A - 3.15A	.75 sec. Min.; 80 secs. Max.
	4A - 6.3A	.75 sec. Min.; 80 secs. Max.
	8A - 10A	.75 sec. Min.; 80 secs. Max.
400%	1A - 3.15A	.095 sec. Min.; 5 secs. Max.
	4A - 6.3A	.150 sec. Min.; 5 secs. Max.
	8A - 10A	.150 sec. Min.; 5 secs. Max.
1000%	1A - 3.15A	.010 sec. Min.; .150 secs. Max.
	4A - 6.3A	.010 sec. Min.; .150 secs. Max.
	8A - 10A	.010 sec. Min.; .150 secs. Max.

### Electrical Characteristic Specifications by Item

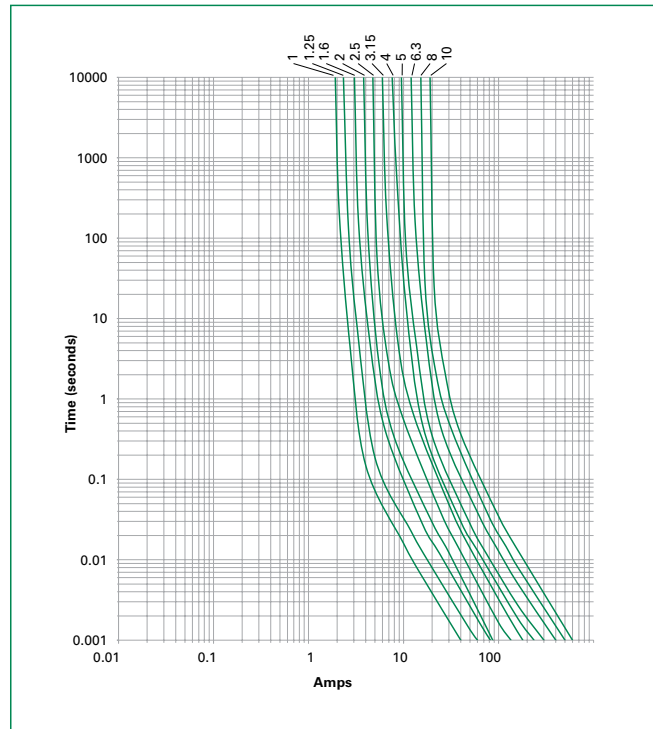
Amp Code	Amp Rating	Voltage Rating	Interrupting Rating	Nominal Resistance Cold Ohms (Ohms)	Nominal Melting I <sup>2</sup> t (A <sup>2</sup> sec)	Maximum Voltage Drop at Rated Current (mV)	Maximum Power Dissipation at 1.5I <sub>n</sub> (W)	Agency Approvals								
																
001.	1	250	1500 A @ 250 VAC	0.1515	1.52000	350	2.5	x	x	x	x	x	x	x	x	x
1.25	1.25	250		0.1074	3.20000	300	2.5	x	x	x	x	x	x	x	x	x
01.6	1.6	250		0.0707	6.83000	200	2.5	x	x	x	x	x	x	x	x	x
002.	2	250		0.0566	11.68000	190	2.5	x	x	x	x	x	x	x	x	x
02.5	2.5	250		0.0386	22.29000	180	2.5	x	x	x	x	x	x	x	x	x
3.15	3.15	250		0.0283	43.25500	140	4	x	x	x	x	x	x	x	x	x
004.	4	250		0.0185	46.96000	100	4	x	x	x	x	x	x	x	x	x
005.	5	250		0.0153	66.09500	100	4	x	x	x	x	x	x	x	x	x
06.3	6.3	250		0.0108	128.75000	100	4	x	x	x	x	x	x	x	x	x
008.	8	250		0.0092	209.88000	100	4	x	x	x	x	x	x	x	x	x
010.	10	250	0.0066	333.56500	100	4	x	x	x	x	x	x	x	x	x	

I<sup>2</sup>t test at 10x rated current

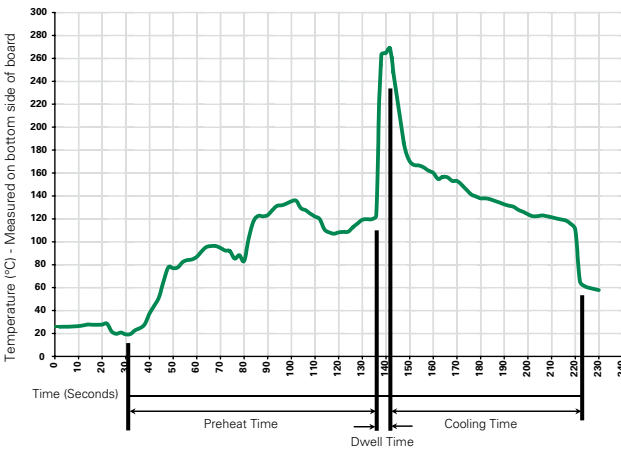
### Temperature Re-rating Curve



### Average Time Current Curves



### Soldering Parameters - Wave Soldering



### Recommended Process Parameters:

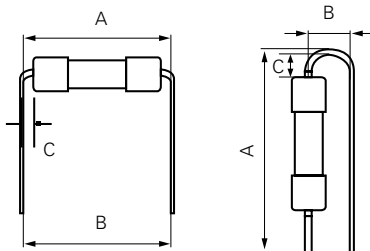
Wave Parameter	Lead-Free Recommendation
<b>Preheat:</b> (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100°C
Temperature Maximum:	150°C
Preheat Time:	60-180 seconds
<b>Solder Pot Temperature:</b>	260°C Maximum
<b>Solder Dwell Time:</b>	2-5 seconds

### Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C  
Heating Time: 5 seconds max.

**Note: These devices are not recommended for IR or Convection Reflow process.**

Different values of A and B available, please contact the Littelfuse sales representative in your region:



For the pigtailed fuse, please follow the recommendations below for axial lead forming and mounting into PCB:

### Lead forming:

The distance C between cap flat surface and axial lead shall be greater than 1.0 mm.

### PCB mounting:

The distance between PCB and fuse cap is recommended to be a minimum of 1.5 mm.

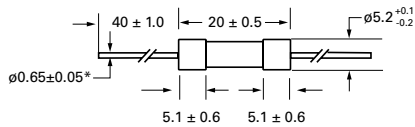
## Product Characteristics

<b>Materials</b>	<b>Body:</b> Ceramic <b>Cap:</b> Nickel-plated Brass <b>Leads:</b> Tin-plated Copper
<b>Terminal Strength</b>	MIL-STD-202, Method 211, Test Condition A
<b>Solderability</b>	MIL-STD-202 Method 208
<b>Product Marking</b>	<b>Cap 1:</b> Brand logo, current and voltage ratings <b>Cap 2:</b> Agency approval marks

<b>Operating Temperature</b>	-55°C to +125°C
<b>Thermal Shock</b>	MIL-STD-202, Method 107, Test Condition B (5 cycles, -65°C to +125°C)
<b>Vibration</b>	MIL-STD-202, Method 201
<b>Humidity</b>	MIL-STD-202, Method 103, Test Condition A (High RH (95%) and elevated temp (40°C) for 240 hours)
<b>Salt Spray</b>	MIL-STD-202, Method 101, Test Condition B

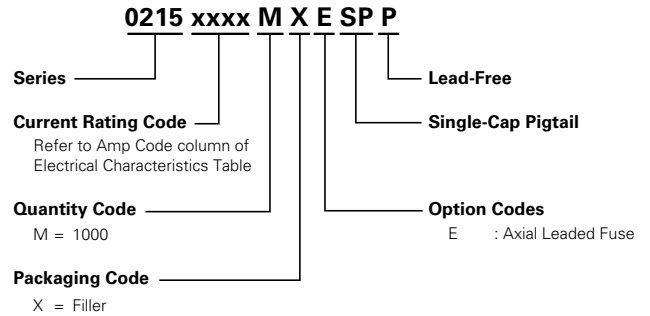
## Dimensions

All dimensions in mm



Notes:  
\* Ratings 8A and 10A have 0.8 ± 0.05 diameter lead.

## Part Numbering System



## Packaging

Packaging Option	Packaging Specification	Quantity	Packaging Code	Reel Size
<b>215SP Series</b>				
Bulk	N/A	1000	MXE	N/A

## Additional Information



Datasheet



Resources



Samples

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