

06/07/2017

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MODEL: SJ2-2594A-SMT-TR **DESCRIPTION: AUDIO JACK**

FEATURES

- low profile design
- reflow solder compatible
- surface mount





SPECIFICATIONS

parameter	conditions/description	min	typ	max	units
rated input voltage			12		Vdc
rated input current				1	А
contact resistance ¹	between terminal and mating plug between terminal in a closed circuit			50 30	mΩ
insulation resistance	at 500 Vdc	100			МΩ
voltage withstand	for 1 minute			500	Vac
insertion/withdrawal force		0.3		3	kg
operating temperature		-25		85	°C
life	at a rate of 24 cycles/minute		5,000		cycles
flammability rating	UL94V-0				
RoHS	2011/65/EU				

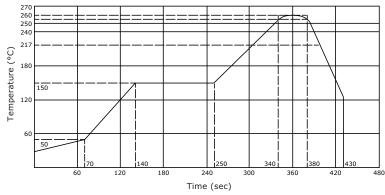
- 1. When measured at a current of less than 100 mA/1 kHz 2. All specifications measured at $10\sim35^{\circ}$ C, humidity at $45\sim85\%$, under standard atmospheric pressure, unless otherwise noted.

SOLDERABILITY

parameter	conditions/description	min	typ	max	units
reel storage	at relative humidity <80%			40	°C
reflow soldering ³	see reflow profile	255	260	265	°C
drying conditions ⁴	parts in reel: bake at 40°C ±5°C for 72 hours parts removed from reel: bake at 40°C ±5°C for 10 hours				

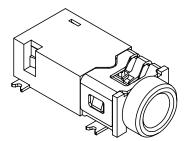
Note:

- 3. Must reflow solder within 72 hours from opening vacuum packaging at a temperature <30°C & relative humidity <60%.
- 4. When exceeding floor life by >72 hours.

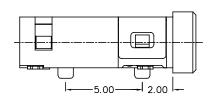


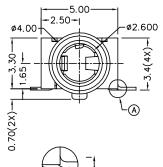
MECHANICAL DRAWING

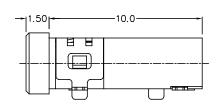
units: mm tolerance: $X.X \pm 0.2 \text{ mm}$ $X.XX \pm 0.10 \text{ mm}$ X.XXX ±0.050 mm PCB: ±0.05 mm

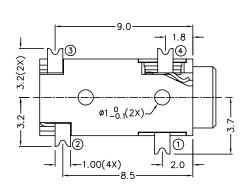


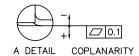
	MATERIAL	PLATING
terminal 1	copper alloy	silver
terminal 2	copper alloy	silver
terminal 3	copper alloy	silver
terminal 4	copper alloy	silver
plastic	PA10T	

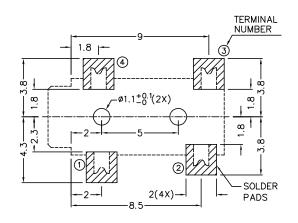




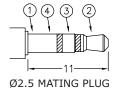








Recommended PCB Layout Top View



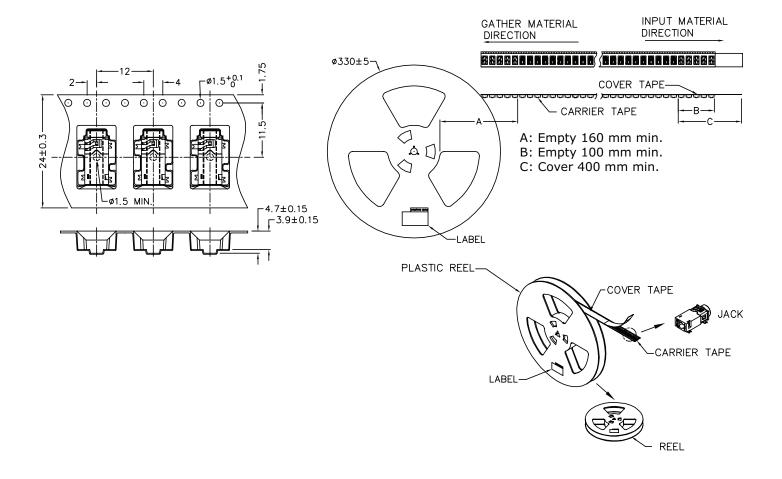
Model No.	SJ2-2594A-SMT-TR
Schematic	0 1 0 3 0 2 0 4
PIN	
1	sleeve
2	tip
3	ring
4	sleeve

PACKAGING

units: mm

Reel Size: Ø330 mm

Reel QTY: 1,200 pcs per reel



REVISION HISTORY

rev.	description	date	
1.0	initial release	12/09/2016	
1.01	added storage and drying conditions	06/07/2017	

The revision history provided is for informational purposes only and is believed to be accurate.



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CUI offers a one (1) year limited warranty. Complete warranty information is listed on our website.

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