

**date** 06/07/2017

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SERIES: SJ2-2542X-SMT | DESCRIPTION: AUDIO JACK

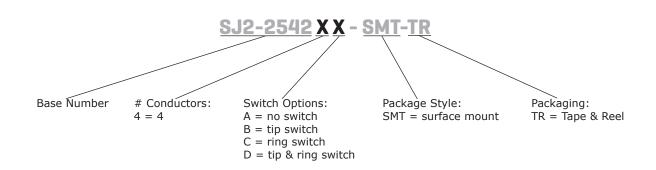
### **FEATURES**

- multiple switch configurations
- low profile design
- reflow solder compatible
- surface mount





## **PART NUMBER KEY**



## **SPECIFICATIONS**

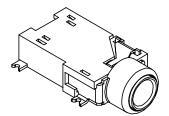
| parameter                       | conditions/description   | min | typ   | max      | units    |
|---------------------------------|--|-----|-------|----------|----------|
| rated input voltage             |  |     | 12    |          | Vdc      |
| rated input current             |  |     |       | 1        | Α        |
| contact resistance <sup>1</sup> | between terminal and mating plug<br>between terminal in a closed circuit |     |       | 50<br>30 | mΩ<br>mΩ |
| insulation resistance           | at 500 Vdc   | 100 |       |          | MΩ       |
| voltage withstand               | for 1 minute   |     |       | 500      | Vac      |
| insertion/withdrawal force      |  | 0.3 |       | 3        | kg       |
| operating temperature           |  | -25 |       | 85       | °C       |
| life                            | at a rate of 24 cycles/minute  |     | 5,000 |          | cycles   |
| flammability rating             | UL94V-0  |     |       |          |          |
| RoHS                            | 2011/65/EU   |     |       |          |          |

Note:

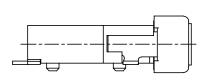
- 1. When measured at a current of less than 100 mA/1 kHz
- 2. All specifications measured at 10~35°C, humidity at 45~85%, under standard atmospheric pressure, unless otherwise noted.

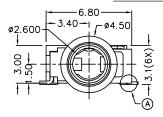
## **MECHANICAL DRAWING**

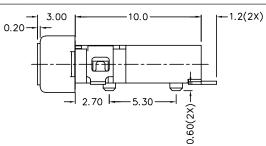
units: mm tolerance:  $X.X \pm 0.2 mm$  $X.XX \pm 0.10 mm$ X.XXX ±0.050 mm PCB: ±0.05 mm

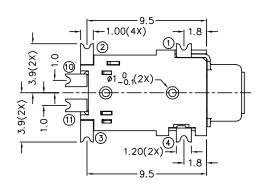


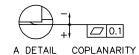
|             | MATERIAL     | PLATING    |
|-------------|--------------|------------|
| terminal 1  | brass        | gold flash |
| terminal 2  | copper alloy | silver     |
| terminal 3  | copper alloy | silver     |
| terminal 4  | copper alloy | silver     |
| terminal 10 | brass        | silver     |
| terminal 11 | brass        | silver     |
| plastic     | PA10T        |            |

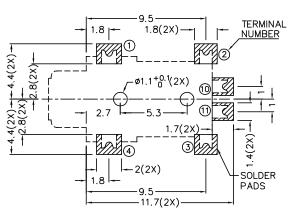




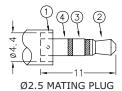








Recommended PCB Layout Top View



|           | T                    |                             | ı                     |                                    |  |
|-----------|----------------------|-----------------------------|-----------------------|------------------------------------|--|
| Model No. | SJ2-25424A-SMT       | SJ2-25424B-SMT              | SJ2-25424C-SMT        | SJ2-25424D-SMT                     |  |
| Schematic | 01<br>04<br>03<br>02 | 01<br>04<br>03<br>010<br>02 | 01<br>03<br>011<br>02 | 01<br>04<br>03<br>011<br>010<br>02 |  |
| PIN       |                      |                             |                       |                                    |  |
| 1         | outer ring           | outer ring                  | outer ring            | outer ring                         |  |
| 2         | tip                  | tip                         | tip                   | tip                                |  |
| 3         | ring                 | ring                        | ring                  | ring                               |  |
| 4         | sleeve               | sleeve                      | sleeve                | sleeve                             |  |
| 10        | NP                   | tip switch                  | NP                    | tip switch                         |  |
| 11        | NP                   | NP                          | ring switch           | ring switch                        |  |

## **SOLDERABILITY**

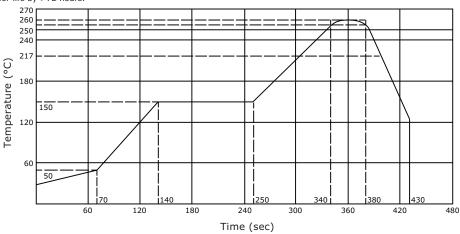
| parameter                     | conditions/description    | min | typ | max | units |
|-------------------------------|---------------------------|-----|-----|-----|-------|
| reel storage                  | at relative humidity <80% |     |     | 40  | °C    |
| reflow soldering <sup>1</sup> | see reflow profile        | 255 | 260 | 265 | °C    |
|                               |                           |     |     |     |       |

drying conditions<sup>2</sup>

parts in reel: bake at 40°C ±5°C for 72 hours parts removed from reel: bake at 40°C ±5°C for 10 hours

Note:

- 1. Must reflow solder within 72 hours from opening vacuum packaging at a temperature <30°C & relative humidity <60%. When exceeding floor life by >72 hours.

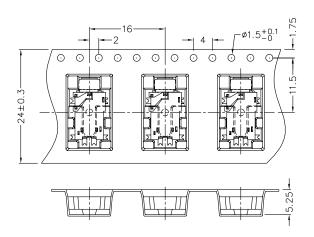


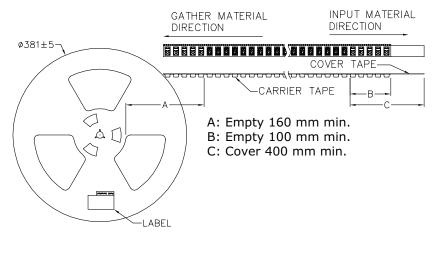
# **PACKAGING**

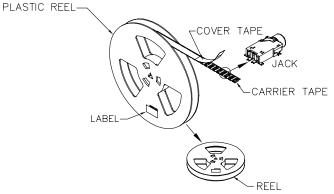
units: mm

Reel Size: Ø381 mm

Reel QTY: 1,000 pcs per reel







### **REVISION HISTORY**

| rev. | description                         | date       |  |
|------|-------------------------------------|------------|--|
| 1.0  | initial release                     | 12/07/2016 |  |
| 1.01 | added storage and drying conditions | 06/07/2017 |  |

The revision history provided is for informational purposes only and is believed to be accurate.



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