

DSUBMINIATURE CONNECTOR J SERIES Solder pot plug and socket

SOLDER POT PLUG AND SOCKET

A



Solder pot plug

Features

- The socket contacts are formed by high-speed stamping presses to obtain the advantages of cold working. They are therefore highly elastic, which in turn ensures reliable connection even after many mating cycles.
- The dimples in the plug shell ensure continuity between it and the socket shell, thus providing complete shielding.



Solder pot socket

- Costs are kept low by selective gold plating the contacts.
- The solder cup portions of the contacts are tin-plated for easy soldering.
- Insulator housings are made of a heat-resistant glass-filled PBT resin.

Standards —

Recognized E60389 (Certified LR20812

- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * Compliant with RoHS.

Specifications-

Materials

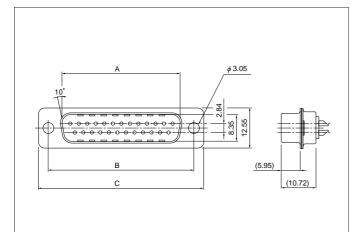
Connector	Part name	Material and Finish
		Brass, gold-plated product:
		Nickel-undercoated,
	Contact	Mating part; gold-plated
Plug	Contact	Solder tail; tin-plated (reflow treatment)
Flug		tin-plated product: Copper-undercoated,
		tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated
		Phosphor bronze,
		gold-plated product:
		Nickel-undercoated,
	Contact	Mating part; gold-plated
Socket		Solder tail; tin-plated (reflow treatment)
		tin-plated product: Copper-undercoated,
		tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated

Characteristics

Current rating	3 A AC, DC (2 A for 37 circuits)				
Voltage rating	250 V AC, DC				
Temperature range	-40C to +85C (including temperature rise in applying electrical current)				
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.				
Insulation resistance	5,000 MΩ min.				
Withstanding voltage	1,000 VAC/minute				
Note: Contact JST for details.					

Note: Contact JST for details

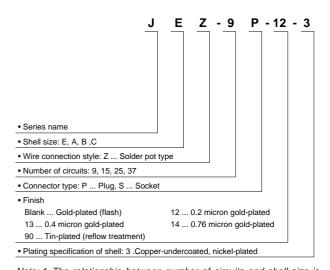
Plua



			(mm)	Q'ty/
Gold-plated Tin-plated		В	С	box
JEZ-9P-90-3	16.92	24.99	30.80	100
. —	25.25	33.32	39.14	100
JBZ-25P-90-3	38.97	47.04	53.04	50
JCZ-37P-90-3	55.43	63.50	69.32	50
3	JEZ-9P-90-3 3 — 3 JBZ-25P-90-3	JEZ-9P-90-3 16.92 3 — 25.25 3 JBZ-25P-90-3 38.97 3 JCZ-37P-90-3 55.43	JEZ-9P-90-3 16.92 24.99 3 — 25.25 33.32 3 JBZ-25P-90-3 38.97 47.04	JEZ-9P-90-3 16.92 24.99 30.80 3 — 25.25 33.32 39.14 3 JBZ-25P-90-3 38.97 47.04 53.04

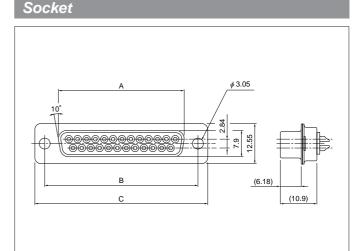
RoHS compliance Gold-plated products display (LF)(SN) on a label.

Model number identification



Note: 1. The relationship between number of circuits and shell size is shown below.

- 9: E, 15: A, 25: B, 37: C
- 2. Contact JST for special plating requirements.



Circuits	Mode	el No.	Dime	Q´ty/		
Circuits	Gold-plated	Tin-plated	A	В	С	box
9	JEZ-9S-3	JEZ-9S-90-3	16.34	24.99	30.80	100
15	JAZ-15S-3	JAZ-15S-90-3	24.67	33.33	39.14	100
25	JBZ-25S-3	JBZ-25S-90-3	38.38	47.04	53.04	50
37	JCZ-37S-3	JCZ-37S-90-3	54.84	63.50	69.32	50

RoHS compliance Gold-plated products display (LF)(SN) on a label.





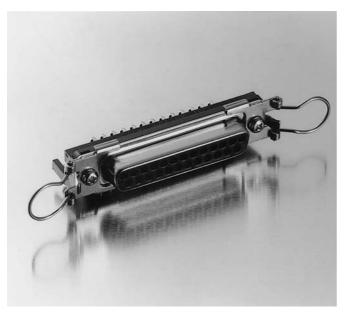


Right angle through-hole socket (with rectangular lock screw blocks)

71®



Right angle through-hole plug (with hexagonal lock screw blocks)



Right angle through-hole socket (with bail lock)

Features

- The socket contacts are made by high-speed stamping presses. This promotes the uniform elasticity of the twin-contact mating sections and therefore ensures reliable contact even after repeated mating cycles. The solder tails are U-shaped for extra strength.
- · Costs are minimized by selective gold plating, high speed stamping presses, and completely automated assembly.
- To ensure complete shielding, a wide variety of grounding adapters are available so that the sockets can be grounded to different kinds of supporting structures.
- · Metric, inch or other lock screw blocks are available for fastening mating plugs.

Specifications -

Materials

Part nam	ie	Material and Finish				
		Brass, gold-plated product: Nickel-undercoated,				
		Mating part; gold-plated				
	Plug	Solder tail; tin-plated (reflow treatment)				
		tin-plated product: Copper-undercoated,				
Contact		tin-plated (reflow treatment)				
Contact		Phosphor bronze, gold-plated product: Nickel-undercoated,				
		Mating part; gold-plated				
	Socket	Solder tail; tin-plated (reflow treatment)				
		tin-plated product: Copper-undercoated,				
		tin-plated (reflow treatment)				
Insulator		Glass-filled PBT, UL94V-0, black				
Shell		Steel, copper-undercoated, nickel-plated				
Heaxagonal lock screw block		Steel, copper-undercoated, nickel-plated				
Rectangular lock screw block		Zinc, copper-undercoated, nickel-plated				
Grounding adapter having a 3.2	mm dia. hole	Steel, copper-undercoated, nickel-plated				
Grounding adapter having an M3 tapped hole		Steel, copper-undercoated, mickel-plated				
Grounding adapter having a spring lock lever		Brass, nickel-undercoated, tin/copper alloy-plated				
Spring lock	Bail lock	Stainless steel				
Spring lock	Accepts bail lock					

Characteristics

onaracteristics	
Current rating	3 A AC, DC (2 A AC, DC for 37 circuits)
Voltage rating	250 V AC, DC
Temperature range	-40C to +85C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute
Applicable PC board thickness	1.6 mm

Standards -

Recognized E60389 () Certified LR20812

- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * Compliant with RoHS.

Note: Contact JST for details.

Model number identification

<u>9</u> _ S	6 - <u>1</u> A	3	<u>A</u>	12	<u>S1</u>
hread					
_					

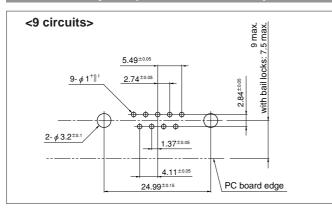
Right	angle throug	h-hole plug						Туре А	Туре В
		· · · · // · { + } +	3.2 2 2.4 8.35 10.55		5.95)	D 2.84	0.6	With hexagonal lock screw blocks (H: 6.3 mm) having a No.4-40UNC inch thread	With hexagonal lock screw blocks (H: 6.3 mm) having an M2.6 thread
Circuits 9 15 25 <gold-plate< th=""><th>product> *1, 2, 3 RoH</th><th>I No. Tin-plated plug JEY-9P-1A**90 JAY-15P-1A**90 JBY-25P-1A**90 iance This product displa S compliance</th><th>25.25 38.97 ys (LF)(SN)</th><th></th><th>D 8.1 8.1</th><th>E 9.52 9.52 9.62</th><th>Q'ty/ box 100 100 50</th><th></th><th></th></gold-plate<>	product> *1, 2, 3 RoH	I No. Tin-plated plug JEY-9P-1A**90 JAY-15P-1A**90 JBY-25P-1A**90 iance This product displa S compliance	25.25 38.97 ys (LF)(SN)		D 8.1 8.1	E 9.52 9.52 9.62	Q'ty/ box 100 100 50		
For ex a No.4	ws the location where a tw cample, if a 9-circuit gold-p	compliance This product vo-digit code (see the table plated (flash) plug with hex without grounding adapter	e below for agonal lock	codes) should screw blocks	having			No.4-40UNC	
*1 Without	grounding adap	ters					P	0A	0B
	ounding adapters .2 mm dia. hole		9			00		1A	1B
	ounding adapters M3 thread		0			Co.		2A	2B
	ounding adapters pring lock device							ЗA	3B
	ounding adapters pring lock device		Contraction of the second						

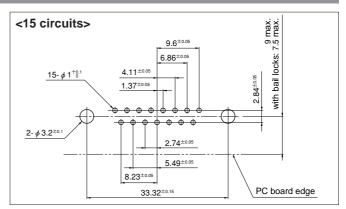
Туре С	Туре D	Туре Е	Type F	Туре G	Туре Н
With rectangular lock screw blocks	Without lock screw blocks	Without lock screw bl E: Grounding adapter has	s no thread.		and look acrow blocks (*2)
(H: 6.2 mm) having an M2.6 thread		Use a lock screw block of Model number JFS-()S-C1N.	*1: No.4-40UNC inch thread *2: Model number JFS-4S-()1W(M)	ecuring separately-purchas *1: M2.6 thread *2: Model number JFS-2.6S-()1W(M)	*1: M3 thread *2: Model number JFS-3S-()1W(M)
M2.6		¢3.05	No.4-40UNC	M2.6	
0C	0D				
1C	1D		1F	1G	
2C	2D	2E	2F	2G	
3C	3D	3E	3F	3G	
					4H

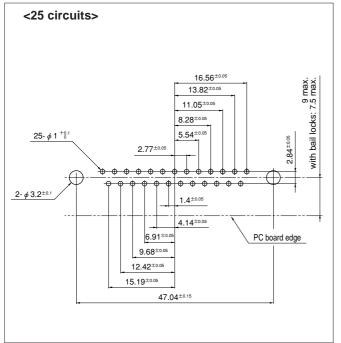
Right	angle through	n-hole socket							Туре А	Туре В
	10°A		12.55		H D		_		With hexagonal lock screw blocks (H: 6.3 mm) having a No.4-40UNC	With hexagonal lock screw blocks (H: 6.3 mm) having an M2.6 thread
H: Height of Circuits 9 15 25	the lock screw block (for T Mode Gold-plated socket JEY-9S-1A** JAY-15S-1A** JBY-25S-1A**		A 16.34 24.67 38.38	Dime B 24.99 33.32 47.04	C 30.81 39.14 53.04	(mm) D 8.1 8.1 8.2	E 9.52 9.52 9.62	Q'ty/ box 100 100 50	inch thread	
<tin-plated Note:1. ** sh if a s and</tin-plated 	JCY-37S-1A** d product> RoHS compli product> *1, 2, 3 RoHS *4, 5 RoHS c pows the location where a t 0-circuit gold-plated (flash) without grounding adapters y be out of production dep	Compliance Compliance This product of wo-digit code (see the tab socket with hexagonal loc is is required, specify the m	displays (l le below i k screw b	LF) on a for codes locks ha	label. s) should ving a No	o.4-40UN			No.4-40UNC	
*1 Without	grounding adapt	ers							0A	0B
	ounding adapters .2 mm dia. hole		9				60		1A	1B
	ounding adapters M3 thread		0				1.00		2A	2B
	ounding adapters pring lock device	(1)					0		ЗA	3B
	ounding adapters oring lock device	(2)								

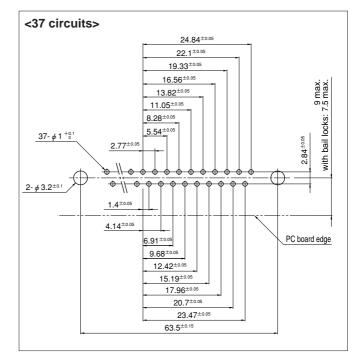
Туре С	Туре D	Туре Е	Type F	Туре G	Туре Н
				Contraction of the second seco	
With rectangular lock screw blocks	Without lock screw blocks	Without lock screw bl E: Grounding adapter has	s no thread.	ecuring separately-purchas	ad lack scrow blacks (*2)
(H: 6.2 mm) having an M2.6 thread		Used a lock screw block [model number JFS-()S-C1N]	*1: No.4-40UNC inch thread *2: Model number JFS-4S-()1W(M)	*1: M2.6 thread *2: Model number JFS-2.6S-()1W(M)	*1: M3 thread *2: Model number JFS-3S-()1W(M)
		43.05	No.4-40UNC	M2.6	
0C	0D				
1C	1D	1E	1F	1G	
2C	2D	2E	2F	2G	
3C	3D	3E	3F	3G	
					4H

PC board layout (viewed from component side)





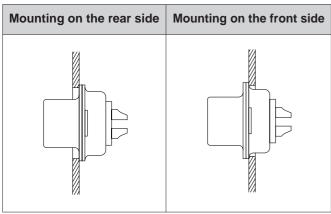




Note: 1. Tolerances are non-cumulative: ±0.05 mm for all centers.

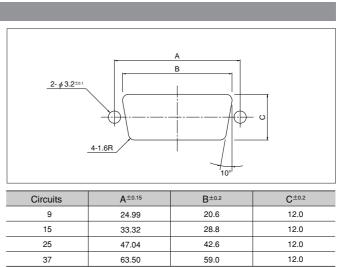
2. Hole dimensions differ according to the type of PC board and piercing method. The dimensions above should serve as a guideline. Contact JST for details.

Panel layout



The connector can be mounted either on the front side or on the rear side of the panel as shown above.

Use M2.5 or M2.6 screws for installation.

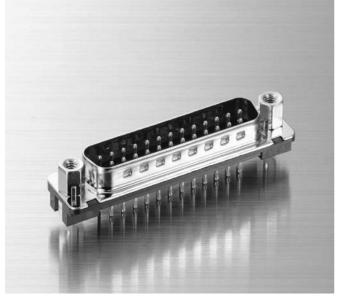


Note: The dimensions above should serve as a guideline. Contact JST for details.

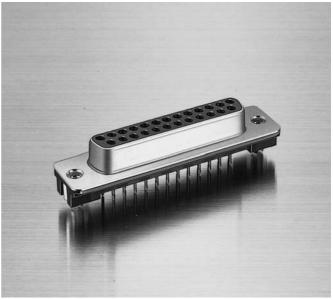


DSUBMINIATURE CONNECTOR J SERIES Straight through-hole plug and socket

STRAIGHT THROUGH-HOLE PLUG AND SOCKET



Straight through-hole plug (with hexagonal lock screw blocks)



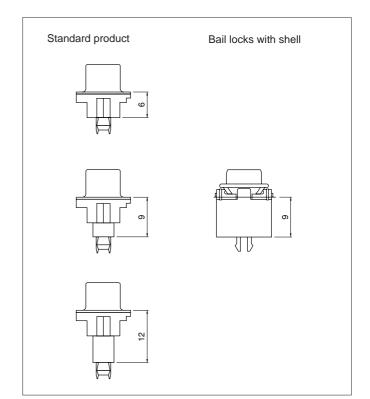
Straight through-hole socket (without lock screw blocks, but with grounding adapters having a No.4-40UNC inch thread)

Features

- Three standard types are available with different dimensions between the flange and solder tail: 6 mm, 9 mm, and 12 mm.
- The roots of the contact leads are covered to prevent flux from rising into the connector during soldering.
- A grounding adapter with a spring lock device allows the connector to be temporarily secured onto the printed circuit board so that the connector can be soldered easily.

Standards ·

- Recognized E60389
- GP Certified LR20812
- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * Compliant with RoHS.



Specifications -

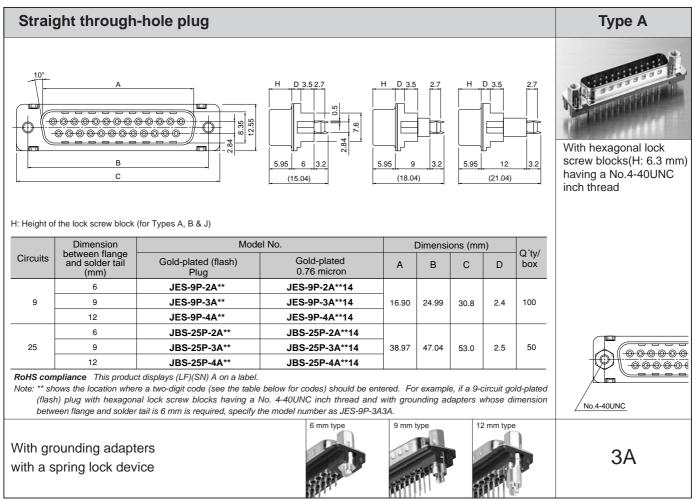
Materials

Part nan	ne	Material and Finish				
		Brass, gold-plated product: Nickel-undercoated,				
	Plug	Mating part; gold-plated				
Contact		Solder tail; tin-plated (reflow treatment)				
Contact		Phosphor bronze, gold-plated product: Nickel-undercoated,				
	Socket	Mating part; gold-plated				
		Solder tail; tin-plated (reflow treatment)				
Insulator		Glass-filled PBT, UL94V-0, black				
Shell		Steel, copper-undercoated, nickel-plated				
Heaxagonal lock screw block		Steel, copper-undercoated, nickel-plated				
Grounding adapter	Cutting product	Brass, nickel-undercoated, tin/copper alloy-plated				
with spring lock device	Stamping product	Brass, tin-plated (reflow treatment)				
Spring lock	Bail lock	Stainless steel				
Spring lock	Accepts bail lock					

Characteristics

Current rating	3 A AC, DC
Voltage rating	250 V AC, DC
Temperature range	-40C to +85C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute
Applicable	1.6 mm
PC board thickness	1.0 11111
Noto: Contact IST for dat	aile

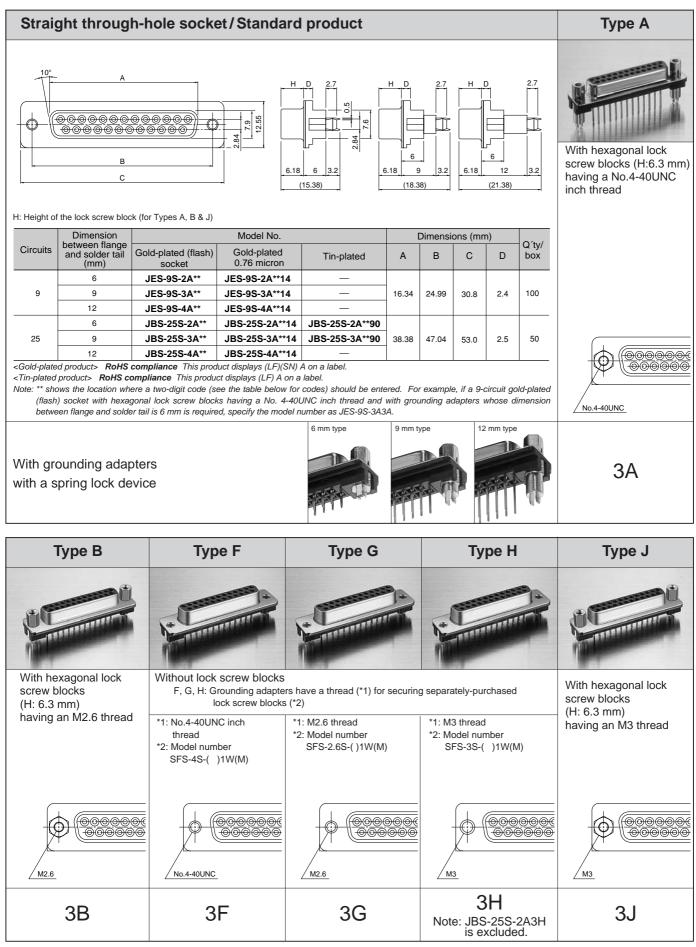
Note: Contact JST for details.



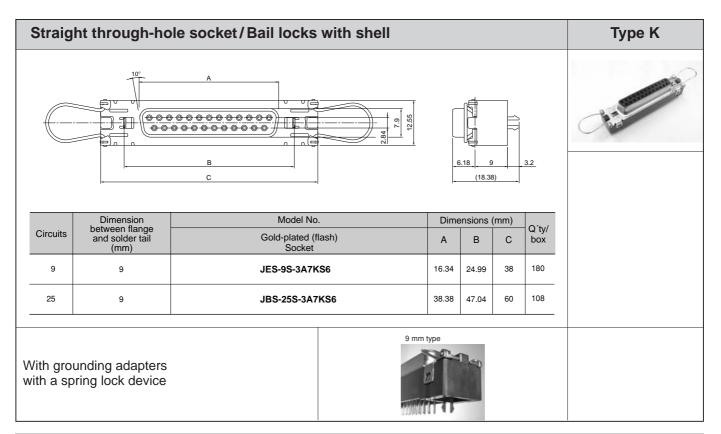
Model number identification

	J B S-25 P-2A 3 F 14	I S1
		7 -
Series name		
• Shell size: B, E		
• Wire connection type: S Straight	ht through-hole type	
Number of circuits: 9, 25		
Connector type: P Plug, S	Socket	
Connector construction/ dimensior	ns:	
2A 6 mm from flange to solder	r tail, 3A 9 mm from flange to solder tail, 4A 12 mm from flange to solder tail	
Types of grounding adapter:		
3 Grounding adapter with a sprin	ring lock device (Cutting product), 7 Grounding adapter with a spring lock device (Stamping product)	
Types of lock screw block:		
A With hexagonal lock screw blo	plocks having a No. 4-40UNC inch thread	
B With hexagonal lock screw blo	locks having an M2.6 thread	
F Without lock screw blocks, but	ut with grounding adapters having an No.4-40UNC inch thread	
	out with grounding adapters having an M2.6 thread	
	ut with grounding adapters having an M3 thread	
J With hexagonal lock screw blo	locks having an M3 thread	
K Without lock screw blocks, sp	pring lock (Bail lock) with shell	
 Finish of mating part 		
Blank Gold-plated (flash)	12 0.2 micron gold-plated	
13 0.4 micron gold-plated	14 0.76 micron gold-plated 90 Tin-plated (reflow treatment)	
Bail locks		
	S1With bail locks (bent oval type), S2With bail locks (with addition of spring characteristic, bent oval type),	
BlankWithout bail locks, S or S		
	of spring characteristic, straight rhombic type), S4With bail locks (with addition of spring characteristic, rhombic type)	

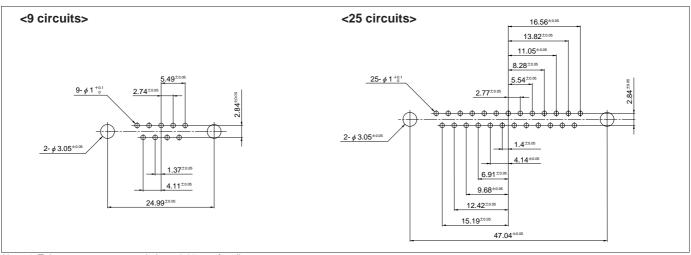
- Grounding adapters that can secure printed circuit boards are also available.
 Contact JST for the Receptacle with spring lock devices. (Not UL/CSA approved.)
- Type B Type F Type G Туре Н Type J Without lock screw blocks With hexagonal lock With hexagonal lock F, G, H: Grounding adapters have a thread (*1) for securing separatelyscrew blocks screw blocks purchased lock screw blocks (*2) (H: 6.3 mm) (H: 6.3 mm) having an M2.6 thread having an M3 thread *1: No.4-40UNC inch *1: M2.6 thread *1: M3 thread *2: Model number thread *2: Model number SFS-2.6S-()1W(M) SFS-3S-()1W(M) *2: Model number SFS-4S-()1W(M) _ _ _ _ _ _ _ _ _ _ _ _ _ _ _ _____ _ _ _ _ _ 000000 000000 000000 000000 000000 00000(000000 00000 00000 00000(/ M2.6 No.4-40UNC / M2.6 / мз / мз 3B 3F 3G 3H 3J



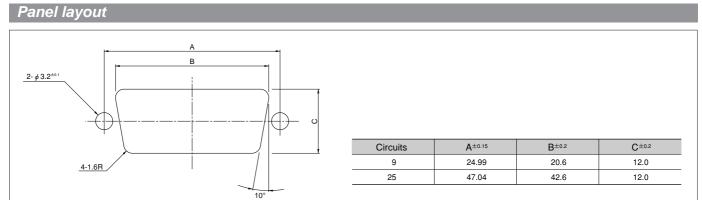
13 **JST**



PC board layout (viewed from component side)



- Note: 1. Tolerances are non-cumulative: ±0.05 mm for all centers.
 - 2. Hole dimensions differ according to the type of PC board and piercing method. The dimensions above should serve as a guideline. Contact JST for details.



Note: The dimensions above should serve as a guideline. Contact JST for details.



DSUBMINIATURE CONNECTOR J SERIES Crimp style plug and socket

CRIMP STYLE PLUG AND SOCKET





Features

- The contacts of this plug are formed by high-speed stamping presses into continuous strips that can be automatically fed into our compact crimping machines. Much less time is required to assemble CRT and RS-232C round cables using this plug than when soldering connections.
- The contacts in this connector are selectively gold-plated. Moreover, JST's advanced technological knowledge and

Specifications -

Materials

Connector	Part name	Material and Finish
		Brass, gold-plated product:
		Nickel-undercoated,
Plug	Contact	Mating part; gold-plated
		Crimping part; tin-plated (reflow treatment)
		tin-plated product: tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated
		Phosphor bronze,
	Contact	Nickel-undercoated,
Socket	Contact	Mating part; gold-plated
		Crimping part; tin-plated (reflow treatment)
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Steel, copper-undercoated, nickel-plated

Characteristics

Current rating	3 A AC, DC (2 A for 37 circuits)(AWG #20)
Voltage rating	250 V AC, DC
Temperature range	-40C to +85C (including temperature rise in applying electrical current)
Contact resistance	Initial value/ 15 m Ω max. After environmental tests/ 30 m Ω max.
Insulation resistance	5,000 MΩ min.
Withstanding voltage	1,000 VAC/minute

Note: Contact JST for details.

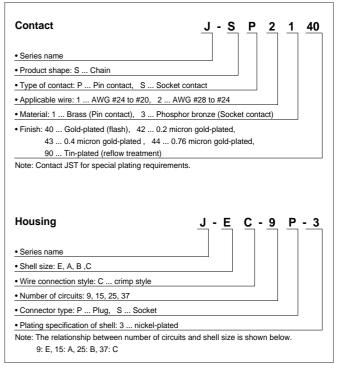
Standards -

- Recognized E60389
- GP Certified LR20812

experience are fully utilized to significantly reduce production costs.

• The dimples in the connector shell provide the ground connection and are important factors in preventing electromagnetic interference. The contact has a lance that can be visually checked during assembly. This assures accurate assembly and reduces defects.

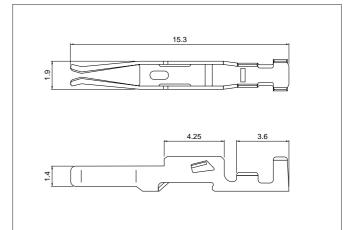
Model number identification



- * Refer to "General Instruction and Notice when using
- Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * Compliant with RoHS.

Pin contact (for plug housing)

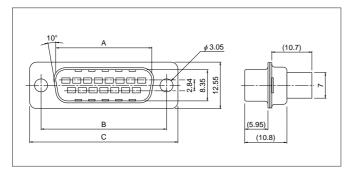
Socket contact (for socket housing)



Model No.			Applica	ble wire	
Pin c	ontact	Socket contact	NNO #	Insulation O.D.	Q'ty/reel
Gold-plated	Tin-plated	Gold-plated	AWG #	(mm)	
J-SP1140	J-SP1190	J-SS1340	# 24~# 20	1.1~1.8	
J-SP2140	J-SP2190	J-SS2340	# 28~# 24	0.9~1.3	10,000

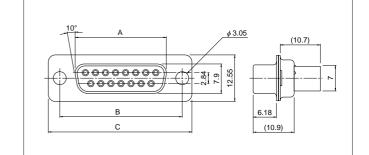
RoHS compliance Gold-plated products display (LF)(SN) on a label.

Plug housing



Circuite	Circuits Model No.	Dime	Q´ty/		
Circuits		А	В	С	box
9	JEC-9P-3	16.92	24.99	30.80	100
15	JAC-15P-3	25.25	33.32	39.14	100
25	JBC-25P-3	38.97	47.04	53.04	50
37	JCC-37P-3	55.43	63.50	69.32	50

Socket housing



Circuits	Model No.	Dime	Q'ty/				
Circuits	Model No.	А	В	С	box		
9	JEC-9S-3	16.34	24.99	30.80	100		
15	JAC-15S-3	24.67	33.33	39.14	100		
25	JBC-25S-3	38.38	47.04	53.04	50		
RoHS co	RoHS compliance						

RoHS compliance

Crimping machine, Applicator

Contact	Crimping	Applicator			
Contact	machine	Crimp applicator	Dies Crimp applicator L MK/J-SP/SS1 APLMK J-SP/ SC SC/J-SP/SS1 APLSC J-SP/ L MK/J-SP/SS1 APLSC J-SP/ SC SC/J-SP/SS1 APLSC J-SP/ L MK/J-SP/SS1 APLMK J-SP/ SC SC/J-SP/SS1 APLSC J-SP/ L MK/J-SP/SS2 APLMK J-SP/ SC SC/J-SP/SS2 APLSC J-SP/ L MK/J-SP/SS2 APLSC J-SP/	Crimp applicator with dies	
J-SP1***		MKS-L	MK/J-SP/SS1	APLMK J-SP/SS1	
		*MKS-SC	SC/J-SP/SS1	APLSC J-SP/SS1	
J-SS1***		MKS-L	MK/J-SP/SS1	APLMK J-SP/SS1	
3-331		*MKS-SC	SC/J-SP/SS1	APLSC J-SP/SS1	
J-SP2***	AP-K2N	MKS-L	MK/J-SP/SS2	APLMK J-SP/SS2	
J-5P2***		*MKS-SC	SC/J-SP/SS2	APLSC J-SP/SS2	
1.0001111		MKS-L	MK/J-SP/SS2	APLMK J-SP/SS2	
J-SS2***		*MKS-SC	SC/J-SP/SS2	APLSC J-SP/SS2	

Note: *Strip-crimp applicator

JST 16



DSUBMINIATURE **JBJKSERIES** Accessories/EMI prevention shielding cover (J cover)

J COVER



Features -

• This shielding cover is made of steel, formed by our advanced stamping technology, and nickel-plated.

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- The box-shaped cover completely encloses such EMI radiating areas as the connections between the connector and wires. The result is a superior shielding effect.
- To install the shielding cover, simply align and press the upper and lower cover elements, then tighten the nuts. It then securely grips the round cables.
- This cover is so compact, light and sturdy, that it can be used to cover the connectors of any input/output cable. Moreover, it is attractive in appearance.
- * Refer to "General Instruction and Notice when using
- Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * Compliant with RoHS.

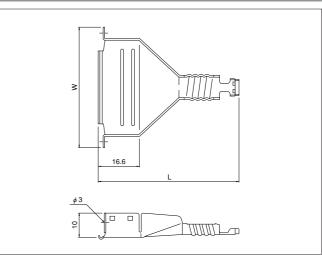
Standards -

Recognized E60389

Applicable cable dimensions

Circuits	J series	9	15	25	37
	JK series	15	_	-	-
Cable outer diameter (mm)		7.0	±0.2	8.0 ± 0.2	10.0 ± 0.2

Shielding cover B



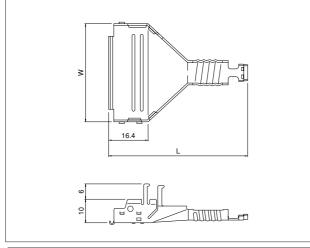
Circ	cuits	Model No.	Dimensio	ons (mm)	O'tu/boy		
J series	JK series	Model No.	W	L	Q´ty/box		
9	15	J-SC9B	30.0	(42.0)	200		
15	-	J-SC15B	38.0	(46.9)	150		
25	-	J-SC25B	52.0	(57.0)	150		
37	-	J-SC37B	68.0	(70.6)	100		
	Material and Finish						

Steel, copper-undercoated, nickel-plated

RoHS compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector.

Shielding cover A

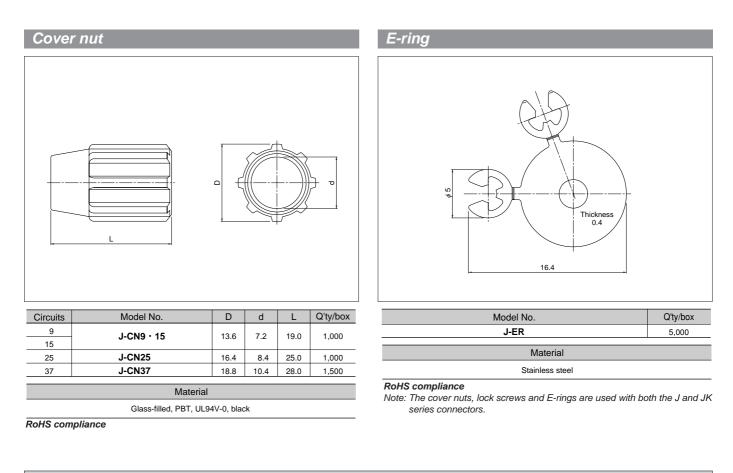


J series		JK series		Dimensions (mm)		Q´ty/ box	
Circuits	Model No.	Circuits Model No.		W	L	DOX	
9	J-SC9A	15	JK-SC15A	19.4	42.0	200	
15	J-SC15A	-	—	27.6	46.9	150	
25	J-SC25A	_	—	41.4	57.0	100	
37	J-SC37A	-	—	57.8	70.6	125	
	Material and Finish						

Steel, copper-undercoated, nickel-plated

RoHS compliance

Note: The cover of the JK series 15-circuit connector is the same as that of the J series 9-circuit connector, except for the number of circuits indicated.



Lock screw						
No.4-40UNC (Inch thread)	M2.6	(Metric thread)	M3 (Metric thread)			
No.4-40UNC	<u>F</u>	M2.6 4 1.7 5.7		<u>M3</u>		
Type of screw		Λ	lodel No.	Q'ty/box		
No.4-40UNC (Inch thread)			J-SL-1C	5,000		
M2.6 (Metric thread)		J-SL-2C		5,000		
M3 (Metric thread)			J-SL-3C	5,000		
Material and Finish						

Steel, copper-undercoated, nickel-plated

RoHS compliance

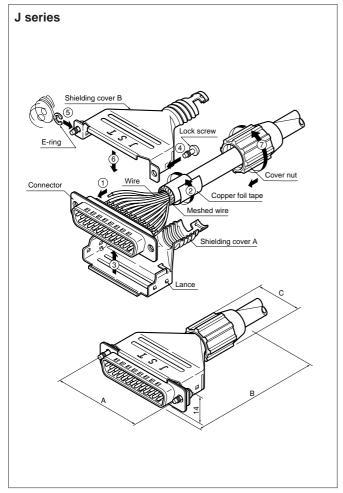
Use the following Model Nos. when ordering J-covers as a set.

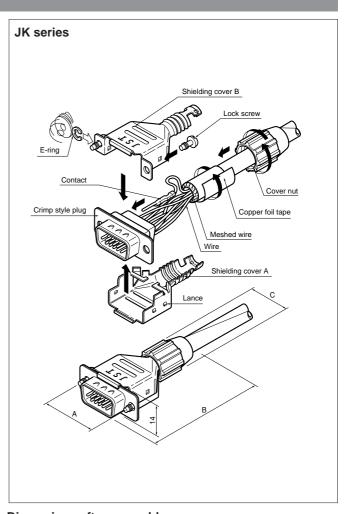
J series			JK series	Dente in second	
Circuits	Model No.	Circuits	Model No.	Parts in one set	Q'ty/box
9	J-C9-()C	15	JK-C15-()C	Shielding cover A ······ 1 pc.	25
15	J-C15-()C	-	-	Shielding cover B · · · · · · · · 1 pc. Cover nut · · · · · · · · 1 pc.	25
25	J-C25-()C	-	_	Lock screw	20
37	J-C37-()C	-	-	E-ring ······1 set	10

RoHS compliance

Note: In the above lock screw model numbers, the number in parentheses indicates the type of screw-1: Inch thread (No.4-40UNC), 2: Metric thread (M2.6), 3: Metric thread (M3).

J-cover assembly procedure





Assembly procedure

- 1. Connect wires to the connector by soldering or crimping.
- **2.** Fold back the braided shielding wire along the outside insulation and wind the copper foil tape around the shielding wire.
- 3. Install the connector into shielding cover A.
- 4. Screw the lock screws onto shielding cover B.
- 5. Install the E-rings.
- 6. Align shielding cover B with shielding cover A and press shielding cover B until it engages the lances of shielding cover A.
- **7.** Tighten the cover nut until the predetermined position is reached.
- Note: For details of the J-cover assembly procedure, please refer to the processing specifications separately available. The shielding effect of the J-cover is critically dependent on proper assembly.

Dimensions after assembly

Circ	cuits	Dimensions (mm)			
J series	JK series	A	В	С	
9	15	24.99	(49.0)	13.6	
15	—	33.32	(53.0)	13.6	
25	-	47.04	(64.5)	16.4	
37	-	63.50	(78.5)	18.9	



DSUBMINIATURE **JBJBJKSERIES** Accessories/EMI prevention overmolding cover

MOLD COVER



Features

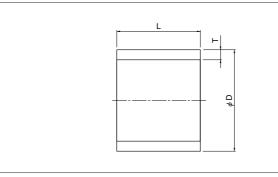
- This cover completely encloses all wire connections to the connector, and its braided wire crimp section ensures a reliable ground connection. The result is excellent shielding.
- This cover is sturdy enough to withstand the high pressure necessary during overmolding. It can thus be finish-molded directly.
- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * Compliant with RoHS.

Applicable cable diameter

Circ	cuits	Cable O.D. (mm)	
J series	JK series	Cable O.D. (mm)	
9	15	8.6 ^{±0.2}	
15	—	7.6 ^{±0.2}	
25	-	8.6 ^{±0.2}	

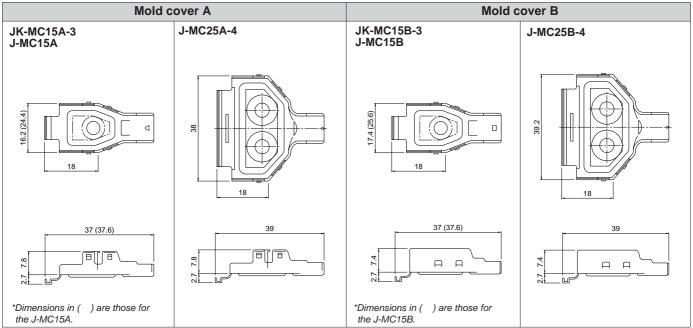
Note: Contact JST for cables other than those listed above.

Ferrule



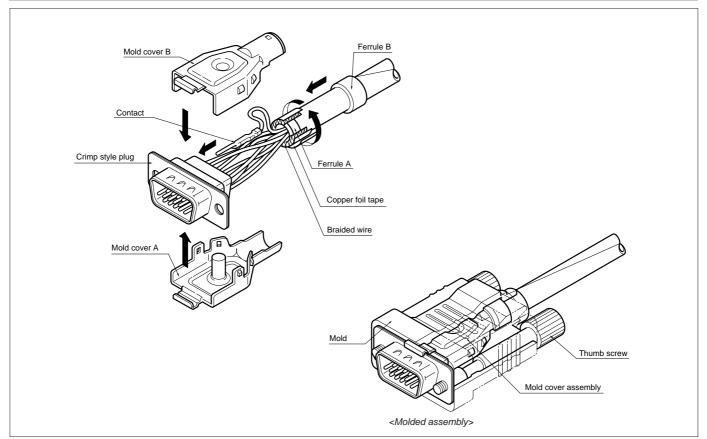
Circ	Circuits		Dimensions (mm)			
J series	JK series	Ferrule	φD	Т	L	
9 · 25	15	A	8.0	0.5	4.0	
		В	11.3	0.6	8.0	
15		A	7.0	0.5	4.0	
	_	В	10.5	0.6	8.0	

RoHS compliance



RoHS compliance

Mold cover assembly procedure



Note: Customers please prepare mold and thumb screws on your own.

Assembly procedure

1. Processing braided shielding wire

Pass the cable through ferrule B and remove the insulation at the end of the cable. Install ferrule A and fold back the braided shielding wire along the outside insulation. Then wind the copper foil tape around the shielding wire.

2. Connecting the wires to the contacts

Connect the wires to the contacts by crimping and insert the contacts into the housing.

3. Assembling the mold covers

Align mold cover B with mold cover A and press mold cover B until it engages the lances of mold cover A. Install ferrule B over the cable holding section of the cover assembly and crimp ferrule B. This completes the assembly.

Circuits		D 4	M 1 1 N		011 11											
J series	JK series	Parts name	Model No.	Material and Finish	Q'ty/bag											
		Mold cover A	JK-MC15A-3	Steel componented mickel plated	500											
9	15	Mold cover B	JK-MC15B-3	Steel, copper-undercoated, nickel-plated	500											
9	Ferrule A JK-FL15A-8.0C	Occurrent für related	1,000													
		Ferrule B	Ferrule B JK-FL15B-11.3	Copper, tin-plated	500											
	Mold cover A J-MC15A 15 — Mold cover B J-MC15B		200													
15		-	-	-	-	_	-	_	-	-	-	-	-	Mold cover B	J-MC15B	Steel, copper-undercoated, nickel-plated
		Ferrule B	J-FL15B-10.5	Copper, tin-plated	500											
		Mold cover A	J-MC25A-4		250											
25	_	Mold cover B	J-MC25B-4	Steel, copper-undercoated, nickel-plated	250											
25	_	Ferrule A	JK-FL15A-8.0C	Occurrent für relateret	1,000											
	Ferrule B JK-FL15B-11.3 Copper, tin-plated	Copper, tin-plated	500													

RoHS compliance

Crimping machine, Applicator

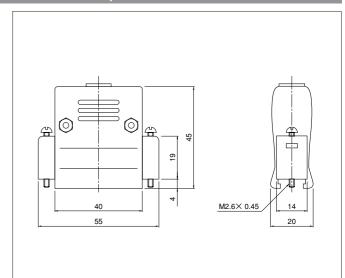
Contact	Crimping		Applicator		
Contact	machine	Crimp applicator	Dies	Crimp applicator with dies	
JK-FL15B-11.3		MKS-L-RG	MK/JK-MC15	APLMK JK-MC15	
J-FL15B-10.5	AP-K2N		MK/J-MC15	APLSC JK-MC15	



DSUBMINIATURE CONNECTOR J SERIES Accessories/Covers

JIS STYLE PLASTIC COVER (for 25-circuit J series connectors)





Features

- Molded plastic cover.
- This cover can be used together with the hexagonal and rectangular metric lock screws specified in JIS-C-6361.
- * Refer to "General Instruction and Notice when using Terminals and Connectors" at the end of this catalog.
- * Contact JST for details.
- * Compliant with RoHS.

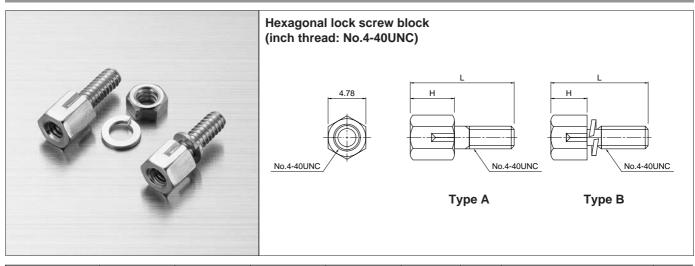
Model No.	Parts in one set	Cover material	Q´ty/ box		
JCB-25M	Covers 2 pcs. Lock screw 2 pcs. Cable clamp 2 pcs. Cover screws and nuts 2 pcs. for each Clamp screws 2 pcs.	ABS resin	10		
RoHS compliance					



DSUBMINIATURE J.JH.JK&KH SERIES Accessories/Lock screw block

A varietly of accessories are available for the D subminiature connectors.

LOCK SCREW BLOCK

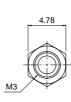


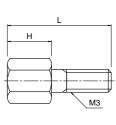
Applicable series Dimension / Model No.	J series right angle through- hole type JK series straight through- hole type	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimension H (mm)	Туре	Attachment	Q'ty/ box
Dimension L (mm)	13.1	15.0	10.0	11.8				
	JFS-4S-C1N	KFS-4S-C1N	_	_	5.5		Spring washer 1 pc. Nut 1 pc.	
	JFS-4S-B1W	KFS-4S-B1W	SFS-4S-B1W	HFS-4S-B1W	4.8	A	Spring washer 1 pc.]
Model No.	JFS-4S-C1W	KFS-4S-C1W	-	—	5.5			2,000
	JFS-4S-B1WM	KFS-4S-B1WM	SFS-4S-B1WM	HFS-4S-B1WM	4.8		Hexagonal lock screw &]
	JFS-4S-C1WM	KFS-4S-C1WM	SFS-4S-C1WM	HFS-4S-C1WM	5.5	В	spring washer are integrated	

RoHS compliance

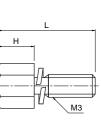


Hexagonal lock screw block (metric thread: M3)





Туре А

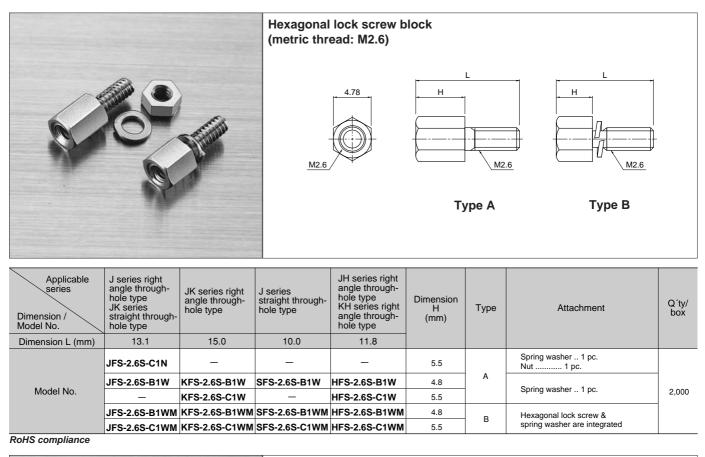




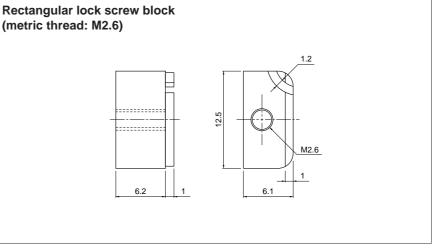
Applicable series Dimension / Model No.	J series right angle through- hole type JK series straight through- hole type	JK series right angle through- hole type	J series straight through- hole type	JH series right angle through- hole type KH series right angle through- hole type	Dimension H (mm)	Туре	Attachment	Q'ty/ box
Dimension L (mm)	13.1	15.0	10.0	11.8				
	JFS-3S-C1N	_	_	_	5.5	A	Spring washer 1 pc. Nut 1 pc.	
	JFS-3S-B1W	_	SFS-3S-B1W	-	4.8			
Model No.	_	KFS-3S-C1W	SFS-3S-C1W	HFS-3S-C1W	5.5		Spring washer 1 pc.	2,000
	_	_	SFS-3S-B1WM	HFS-3S-B1WM	4.8		Hexagonal lock screw &	
	JFS-3S-C1WM	KFS-3S-C1WM	SFS-3S-C1WM	HFS-3S-C1WM	5.5	В	spring washer are integrated	

RoHS compliance

D SUBMINIATURE CONNECTOR J.JH.JK&KH SERIES



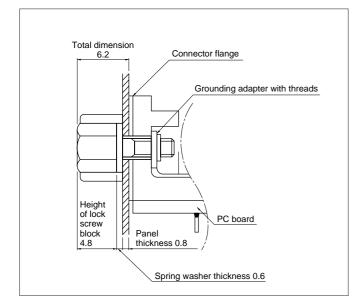




Model No.	Attachment	Q´ty/box
JFS-2.6R-N	Spring washer 1 pc. Set screw 1 pc.	1,000

RoHS compliance

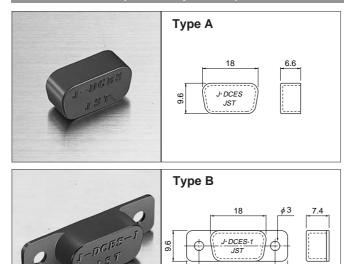
D SUBMINIATURE CONNECTOR J.JH.JK&KH SERIES



Application examples of hexagonal lock screw blocks

- The resulting total dimension from the connector flange to the top of the hexagonal lock screw block must be 6.2 mm after assembly.
- The D subminiature connector can be installed on the Panel by simply tightening the hexagonal lock screw block together with grounding adapter, which has an identical thread to that of the F, G, and H types.

DUST COVER (for receptacles)



25 33

Туре	Circuits J series JK series		Model No.	Q´ty/box		
туре			Wodel No.	Q ty/DOX		
А	9	15	J-DCES	1,000		
В	3	15	J-DCES-1	1,000		
Material						
PA, UL94V-0, black						

RoHS compliance

EXTRACTION TOOL



With this tool, contacts (connected to wires by crimping) can be easily removed if they are improperly inserted into plug and receptacle housings.

Applical	Model No.	
J series	DEJ-0.3	
JK series	Plug	KEJ-0.7
JK Selles	Receptacle	KEJ-0.4