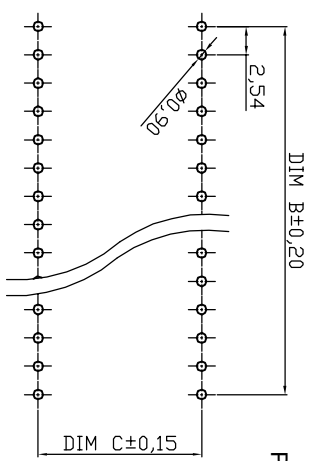
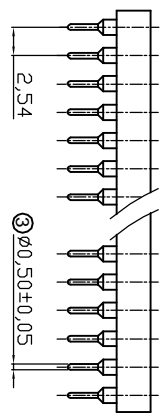
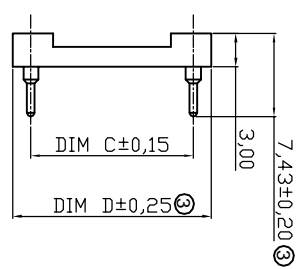
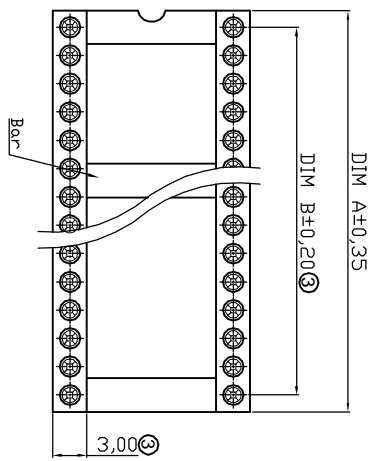


1	2	3	4	5	6	7
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Contact	Dim A	Dim B	Dim C	Dim D	Note
06	7.62	5.08	7.62	10.16	
08	10.16	7.62	7.62	10.16	
10	12.70	10.16	7.62	10.16	w/o bar
14	17.78	15.24	7.62	10.16	
16	20.32	17.78	7.62	10.16	
18	22.86	20.32	7.62	10.16	
20	25.40	22.86	7.62	10.16	
22	27.94	25.40	10.16	12.70	
24*	30.48	27.94	7.62	10.16	with bar
24	30.48	27.94	15.24	17.78	
28*	35.56	33.02	7.62	10.16	
28	35.56	33.02	15.24	17.78	
32	40.64	38.10	15.24	17.78	

- NOTES:**
- MATERIAL**
1. Pin(outer sleeve): Brass, machined CuZn38Pb2
 2. Clip(contact 4 finger): Beryllium copper, heat treated
 3. Plating(outer sleeve): HZL: 2um/80u"nickel, 5um/200u"Tin
HGL: 2um/80u"nickel, Gold flash
 4. Plating(contact): 2um/80u"nickel, Gold flash or 10u", 30u" Gold
 5. Insulator Material: Glass filled PBT, UL94V-0 Black
- ELECTRICAL**
1. Current Rating: 3Amps/contact max.
 2. Contact Resistance: 4mΩ/contact max.
 3. Insulation Resistance: ≥10000MΩ at 500VAC
 4. Operating Voltage: 100 VRMS/150VDC
- MECHANICAL**
1. Average Insertion force with steel pin of ∅0.43mm/0.017": <250g
 2. Average Withdrawal force with steel pin of ∅0.43mm/0.017": >50g min.
 3. Mechanical life cycle: 200 min.
 4. Operation Temperature: -40°C to +105°C
 5. Wave Soldering temperature: +245°C, 5-10s max.

Packing: Tube

Order Code: AR XX- X X

No. of contact
06 - 64

Versions
-TT
-TT

- Standard
(Dim C: 7.62)
- Only for 24+28 poles*

Plating
outer sleeve / contact
HZL - Sleeve tin / clip gold flash
HZL/01 - Sleeve tin / clip 10u" gold
HZL/07 - Sleeve tin / clip 30u" gold
HGL - Sleeve gold flash / clip gold flash

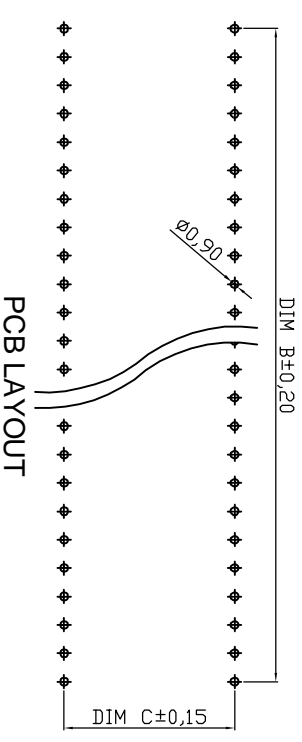
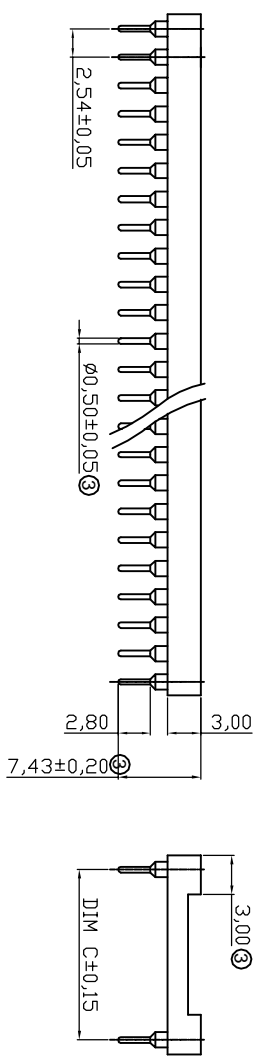
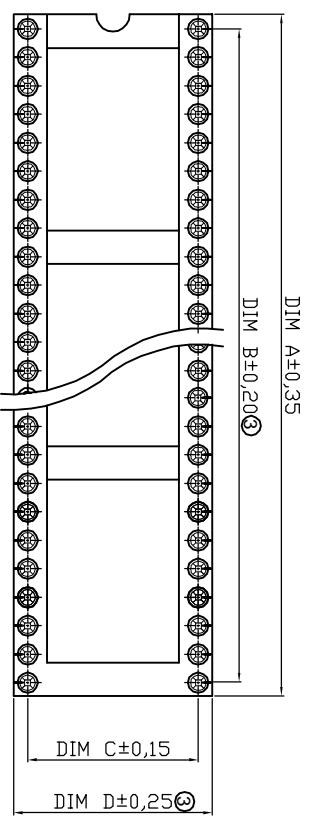
ROHS compliant

Unit:mm

Scale	Free								
TOLERANCE									
X.X	±0.50	④	Update wave solder temp.	16.08.2017	Amy	Drawn	23.07.2012	Lucas	Customer-No. ASSMANN WSW-No. AR XX-X X
X.X	±0.30	③	Update to new drawing	28.10.2016	Amy	Approved	16.08.2017	Amy	
X.XX	±0.20	②	Add "HGL"-Version, corrected P/N code	28.01.2014	A. Plate				
X.XXX	±0.10	①	Add sheet 2	16.08.2012	Lucas				
DIM	TOL	①	Drawn	23.07.2012	Lucas	ASSMANN 			
Angle	±5°	①	Modification						
Angle	TOL					Replace		Sheet 1 / 2	

1	2	3	4	5	6	7
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1	2	3	4	5	6	7
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Contact	Dim A	Dim B	Dim C	Dim D
36	45.72	43.18	15.24	17.78
40	50.80	48.26	15.24	17.78
42	53.34	50.80	15.24	17.78
48	60.96	58.42	15.24	17.78
50	63.50	60.96	15.24	17.78
52	66.04	63.50	15.24	17.78
50	63.50	60.96	22.86	25.40
52	66.04	63.50	22.86	25.40
64	81.28	78.74	22.86	25.40

- NOTES:**
- MATERIAL**
- Pin(outer sleeve): Brass, machined CuZn38Pb2
 - Clip(contact 4 finger): Beryllium copper, heat treated
 - Plating(outer sleeve): HZL: 2um/80u"nickel, 5um/200u"Tin
HGL: 2um/80u"nickel, Gold flash
 - Plating(contact): 2um/80u"nickel, Gold flash or 10u", 30u" Gold
 - Insulator Material: Glass filled PBT, UL94V-0 Black
- ELECTRICAL**
- Current Rating: 3Amps/contact max.
 - Contact Resistance: 4mΩ/contact max.
 - Insulation Resistance: ≥10000MΩ at 500VAC
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- MECHANICAL**
- Average Insertion force with steel pin of ø0.43mm/0.017": <250g
 - Average Withdrawal force with steel pin of ø0.43mm/0.017": >50g min.
 - Mechanical life cycle: 200 min.
 - Operation Temperature: -40°C to +105°C
 - Wave Soldering temperature: +245°C, 5-10s max.
- Packing: Tube

RoHS compliant
Unit:mm

Scale	Free	Date	Name	Customer-No.
TOLERANCE				
X.	±0.50	16.08.2017	Amy	ASSMANN WSW-No.
X.X	±0.30	28.10.2016	Amy	
X.XX	±0.20	28.01.2014	A. Plate	AR XX-X X
X.XXX	±0.10	16.08.2012	Lucas	
DIM	TOL			Drawing-No.
Angle	±5°	23.07.2012	Lucas	ASS 4852 CO
Angle	TOL			rev04
				Sheet 2 / 2

1	2	3	4	5	6	7
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