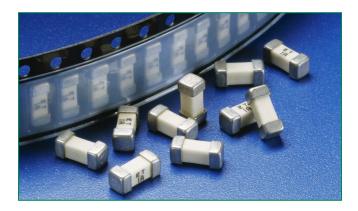


## 452/454 Series Fuse





### **Agency Approvals**

| AGENCY             | AGENCY FILE NUMBER | AMPERE RANGE |
|--------------------|--------------------|--------------|
| c <b>'91</b> 1° us | E10480             | 0.375A - 12A |
| <b>(P</b> )        | 29862              | 0.375A - 12A |
| PSE                | NBK030205-E10480B  | 1A - 5A      |

### **Electrical Characteristics for Series**

| % of Ampere<br>Rating | Opening Time                     |
|-----------------------|----------------------------------|
| 100%                  | 4 hours, Minimum                 |
| 200%                  | 1 sec., Min.; 60 sec., Max.      |
| 300%                  | 0.2 sec., Min.; 3 sec., Max      |
| 800%                  | 0.002 sec., Min.; 0.1 sec., Max. |

## **Description**

The NANO<sup>2®</sup> Slo-Blo<sup>®</sup> fuse has enhanced inrush withstand characteristics over the NANO<sup>2®</sup> Fast-Acting fuse. The unique time delay feature of this fuse design helps solve the problem of nuisance "opening" by accommodating inrush currents that normally cause a fast-acting fuse to open.

### **Features**

- Small size
- Wide range of current rating available (0.375A to 12A)
- Wide operating temperature range
- Low temperature rerating
- RoHS compliant and Halogen Free

## **Applications**

- Notebook PC
- LCD/PDPTV
- LCD monitor
- LCD/PDP panel
- LCD backlight inverter
- Portable DVD player
- Power supply
- Networking
- PC server
- Cooling fan system

- Storage system
- Telecom system
- Wireless basestation
- White goods
- Game console
- Office Automation equipment
- Battery charging circuit protection
- Industrial equipment

## **Electrical Specifications by Item**

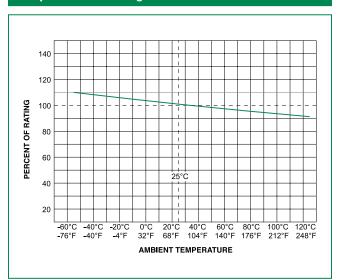
| Ampere        |          | Max<br>Voltage | Interrupting  | Nominal Cold         | Nominal  | Age             | ncy Appro   | ovals |
|---------------|----------|----------------|---|----------------------|--|-----------------|-------------|-------|
| Rating<br>(A) | Amp Code | Rating<br>(V)  | Rating  | Resistance<br>(Ohms) | Melting<br>I <sup>2</sup> t (A <sup>2</sup> sec) | c <b>711</b> us | <b>(1</b> ) | PS    |
| 0.375         | .375     | 125            |   | 1.2000               | 0.101  | ×               | х           |       |
| 0.500         | .500     | 125            |   | 0.7000               | 0.240  | Х               | х           |       |
| 0.750         | .750     | 125            | 50A @ 125 VAC/VDC<br>300A @ 32 VDC<br>PSE: 100A @ 100 VAC | 0.3600               | 0.904  | Х               | х           |       |
| 001.          | 001.     | 125            |   | 0.2250               | 1.98   | ×               | x           | ×     |
| 1.50          | 01.5     | 125            |   | 0.0930               | 3.65   | х               | x           | X     |
| 2.00          | 002.     | 125            |   | 0.0625               | 8.20   | Х               | х           | х     |
| 2.50          | 02.5     | 125            |   | 0.0450               | 15.0   | Х               | х           | х     |
| 3.00          | 003.     | 125            |   | 0.0340               | 20.16  | Х               | х           | х     |
| 3.50          | 03.5     | 125            |   | 0.0224               | 26.53  | X               | х           | X     |
| 4.00          | 004.     | 125            |   | 0.0186               | 34.40  | ×               | х           | ×     |
| 5.00          | 005.     | 125            |   | 0.0136               | 53.72  | Х               | х           | х     |
| 7.00          | 007.     | 75             | 50A @ 72 VAC  | 0.0105               | 123.83   | х               | х           |       |
| 8             | 008.     | 75             | 50A @ 60 VDC<br>100A @ 75 VDC                             | 0.0088               | 137.34   | X               | x           |       |
| 12            | 012.     | 75             | 1000 \$ 73 VDC  | 0.0061               | 260.46   | ×               | x           |       |

## Notes:

- I²t calculated at 8ms.
- Resistance is measured at 10% of rated current, 25°C



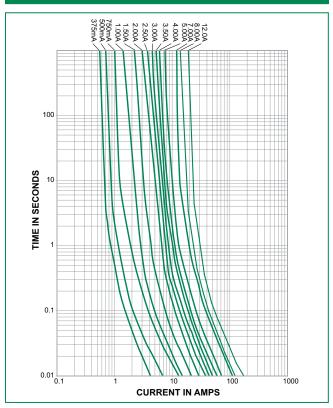
## **Temperature Re-rating Curve**



#### Note:

 Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

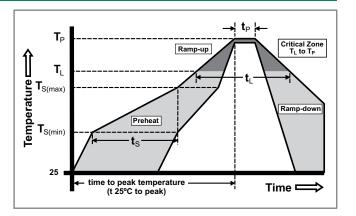
## **Average Time Current Curves**



## **Soldering Parameters**

| Reflow Condition  |   | Pb – Free assembly |  |
|---|---|--------------------|--|
|   | -Temperature Min (T <sub>s(min)</sub> )   | 150°C              |  |
| Pre Heat  | -Temperature Max (T <sub>s(max)</sub> )   | 200°C              |  |
|   | -Time (Min to Max) (t <sub>s</sub> )      | 60 – 120 secs      |  |
| Average ramp up rate (Liquidus Temp (T <sub>L</sub> ) to peak   |   | 5°C/second max.    |  |
| T <sub>S(max)</sub> to T  | - Ramp-up Rate                            | 5°C/second max.    |  |
| D (1  | -Temperature (T <sub>L</sub> ) (Liquidus) | 217°C              |  |
| Reflow  | -Temperature (t <sub>L</sub> )            | 60 - 90 seconds    |  |
| PeakTemperature (T <sub>P</sub> )                               |   | 260+0/-5 °C        |  |
| Time within 5°C of actual peak<br>Temperature (t <sub>p</sub> ) |   | 20 – 40 seconds    |  |
| Ramp-down Rate  |   | 5°C/second max.    |  |
| Time 25°C to peakTemperature (T <sub>P</sub> )                  |   | 8 minutes max.     |  |
| Do not exceed   |   | 260°C              |  |
|   |   | 260°C Peak         |  |

Temperature, 3 seconds max.



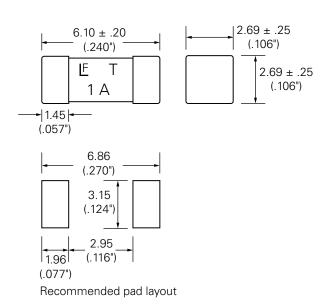
Wave Soldering Parameters

# **Surface Mount Fuses** NANO<sup>2®</sup> > Slo-Blo<sup>®</sup> Fuse > 452/454 Series

## **Product Characteristics**

| Materials                                   | Body: Ceramic Terminations: Gold-plated Caps / Sn-dipped Silver Plated |  |
|---|--|--|
|   | Caps (452 Series) Silver-plated Caps (454 Series)                      |  |
| Product Marking                             | Brand, Ampere Rating   |  |
| Operating<br>Temperature                    | -55°C to 125°C   |  |
| Moisture<br>Sensitivity Level               | Level 1, J-STD-020   |  |
| Solderability                               | MIL-STD-202, Method 208  |  |
| Insulation<br>Resistance (after<br>Opening) | MIL-STD-202, Method 302, Test Condition<br>A (10,000 ohms minimum)     |  |

### **Dimensions**

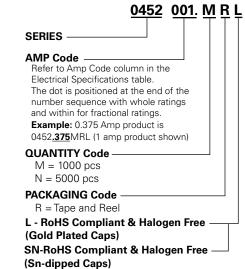


## **Packaging**

| Packaging<br>Option   | Packaging<br>Specification        | Quantity | Quantity &<br>Packaging<br>Code |
|-----------------------|-----------------------------------|----------|---------------------------------|
| 12mm Tape<br>and Reel | EIA RS-481-1<br>(IEC 286, part 3) | 5000     | NR                              |
| 12mm Tape<br>and Reel | EIA RS-481-1<br>(IEC 286, part 3) | 1000     | MR                              |

| Thermal Shock                   | MIL-STD-202, Method 107, Test<br>Condition B, 5 cycles, -65°C /<br>+125°C, 15 minutes @ each extreme                                 |
|---------------------------------|--|
| Mechanical Shock                | MIL-STD-202, Method 213, Test I:<br>Deenergized. 100G's pk amplitude,<br>sawtooth wave 6ms duration, 3<br>cycles XYZ+xyz = 18 shocks |
| Vibration                       | MIL-STD-202, Method 201: 0.03"<br>amplitude, 10-55 Hz in 1 min. 2hrs<br>each XYZ=6hrs  |
| Moisture Resistance             | MIL-STD-202, Method 106, 10 cycles   |
| Salt Spray                      | MIL-STD-202, Method 101, Test<br>Condition B (48hrs)   |
| Resistance to Soldering<br>Heat | MIL-STD-202, Method 210, Test condition B (10 sec at 260°C)  |

## **Part Numbering System**



Notes

452 series may be ordered as "RoHS and HF (Gold Plated Caps)" ("L" suffix). 454 series is available only as "RoHS and HF" version and does not require "L" suffix. Please do not include "L" suffix within 454 series ordering instructions.

## **Additional Information**



**Datasheet** 452 Series



Datasheet 454 Series



Resources 452 Series



Resources 454 Series



Samples 452 Series



Samples 454 Series

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